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D412-704-011
Job Sheet 196230



Part No: D412-704-011

Job Qty: 1 pcs ✓

Part Name: Co-Pilot'S Emergency Cargo Release



*Master Unit
Nº 010705*

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 14684

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E
12.05.10 per ECN 12-583 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/28/19	6/28/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 <i>Wed 7-3-19</i>		<i>Oscar</i>
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S195323



Part: D412-704-011

Job No: 196230

Serial No/Batch: S195323

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 3, FAA STC SR009571

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/28/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	DAS 58 JUL 03 2019
					QC 4 - 69	9-80
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS 58 JUL 03 2019
					Packaging 3 - 8 - B4B	9-80
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/28/19	0.00 0.00		DC - 1 - B4B	DAS 21 68-6
					DC - 2 - B4B	9-80 12 SVG JUL 03 2019
140 QC 21 - FG	1 pcs	6/28/19	0.00 0.00		QC 21 - FG - 21	68-6
					QC 21 - FG - 70	12
					QC 21 - SA - 53	DAS 21 9-80 JUL 03 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-704-011 Location : FG 018

6018

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-704-011 CHG003

140 - (QC21- Final Inspection - Work Order Release)

Master Unit No 010705

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3207-11 <i>ST024</i>	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S049445</i> ✓
D3207-5 <i>ST024</i>	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S159094</i> ✓
D3207-7 <i>ST024</i>	Packer	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>7145451</i> ✓
D3208-1 <i>ST025</i>	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S158714</i> ✓
D3208-11 <i>ST026</i>	Filler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S169398</i> ✓
D3208-3 <i>ST025</i>	Pedal Mount Angle	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S167917</i> ✓
D3208-7 <i>ST025</i>	Filler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S159135</i> ✓
D3208-9 <i>ST025</i>	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S177031</i> ✓
D3214-1 <i>ST026</i>	Decal	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S169509</i> ✓
D412-704-041 <i>ST518</i>	Pedal Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S187975</i> ✓
D412-704-045 <i>ST245</i>	Cable Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>S176713</i> ✓
MS21919-DG5 <i>ST274</i>	Clamp	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	<i>S171932</i> ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3207-11	1	11	0
	D3207-5	1	5	0
	D3207-7	1	12	0
	D3208-1	1	5	0
	D3208-11	1	12	0
	D3208-3	1	7	0
	D3208-7	1	10	0
	D3208-9	1	17	0
	D3214-1	1	8	0
	D412-704-041	1	1	0
	D412-704-045	1	4	0
	MS21919-DG5	4	28	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D412-704-011

Description: CO-PILOT EMERGENCY CARGO RELEASE (212/412)

[illegible]